#### MATERIAL SAFETY DATA SHEET

#### **MICROPOSIT MF-319 DEVELOPER**

38460 2.00 US Current 06.02.1997

#### 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Code Trade Name Manufacturer/Supplier Address

#### 38460 MICROPOSIT MF-319 DEVELOPER Shipley Company 455 Forest St. Marlborough, Massachusetts 01752

Local Sales Company	Shipley Company, 455 Forest Street, Marlboro, MA 01752 (508-481-7950)
Prepared By:	Tammy Blakeslee, C.I.H.
MSDS data revised	6 February 1997
MSDS first issued	3 July 1996
Chemtrec #	(800) 424-9300
Emergency Phone Num	ber (508) 481-7950
Phone Number	(508) 481-7950

### 2. COMPOSITION/INFORMATION ON THE INGREDIENTS

Hazardous Components in Preparation		
Component Name	Codes	Concentration
I, water	7732-18-5	97.00 - 98.00
2. Surfactant		0.01 - 1.00
3. tetramethylammonium hydroxide	75-59-2	2.00 - 3.00

#### 3. HAZARD IDENTIFICATION

- Irritant - Skin - Eye
Inhalation, ingestion, eye and skin contact.
Not considered carcinogenic by NTP, IARC and OSHA
- Skin - Eye
Liquid, mist or vapor may cause slight transient irritation. Effects may be delayed for several hours.
Material may cause irritation. Repeated or prolonged contact may produce defatting of the skin leading to irritation and dermatitis. Effects may be delayed.
Swallowing may have the following effects: - imitation of mouth, throat and digestive tract
Exposure to vapor or mist may have the following effects: - irritation of nose, throat and respiratory tract

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4.	FIRST AID MEASURES (continued)		
	First Aid - Eyes	Immediately flush the eye with plenty of water for at least 15 minutes, holding the eye open. Obtain medical attention if soreness or redness persists.	
	First Aid - Skin	Wash skin with water. Obtain medical attention if blistering occurs or redness persists.	
	First Aid - Ingestion	Wash out mouth with water. Do not induce vomiting. Obtain medical attention.	
	First Aid - Inhalation	Remove from exposure. If there is difficulty in breathing, give oxygen. Seek medical attention if symptoms persist.	
	Advice to Physicians	Treat symptomatically.	
5.	FIRE FIGHTING MEASURES		
	Extinguishing Media	Use water spray, foam, dry chemical or carbon dioxide.	
	Special Fire-Fighting Procedures	None.	
	Unusual Fire & Explosion Hazards	None known.	
	Protective Equipment for Fire- Fighting	No special fire-fighting clothing required.	
6.	ACCIDENTAL RELEASE MEASURES		
	Spill Procedures	Spills may be absorbed with appropriate absorbent material for alkaline materials.	
	Personal Precautions	Wear appropriate protective clothing.	
	Environmental Precautions	Prevent the material from entering drains or water courses.	
7.	HANDLING AND STORAGE		
	Handling	Use local exhaust ventilation. Avoid contact with eyes, skin and clothing. Keep container tightly closed when not in use.	
	Storage	Store in original containers. Storage area should be:	

	for alkaline materials.	
ersonal Precautions	Wear appropriate protective clothing.	

Handling	Use local exhaust ventilation. Avoid contact with eyes, skin and clothing. Keep container tightly closed when not in use.
Storage	Store in original containers. Storage area should be: - cool - dry - well ventilated - away from incompatible materials

#### Other

No special precautions necessary.

#### EXPOSURE CONTROLS/PERSONAL PROTECTION

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## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION (continued)

Occupational Exposure Standard	5
1. tetramethylammonium hydroxide	None assigned.
Engineering Control Measures	Engineering methods to prevent or control exposure are preferred. Methods include process or personnel enclosure, mechanical ventilation (local exhaust), and control of process conditions.
Respiratory Protection	Respiratory protection not normally required. Respiratory protection if there is a risk of uncontrolled exposure to vapor The specific respirator selected must be based on the airborne concentration found in the workplace and must not exceed the working limits of the respirator.
Hand Protection	Neoprene or nitrile gloves.
Eye Protection	Chemical goggles.
Body Protection	Normal work wear.

#### 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State	Liquid	
Color	Clear	
Odor	Amine	
VOC (g/l)	Not applicable.	
Specific Gravity	1.001	
pH	13	
Boiling Range/Point (°C/F)	100/212	
Flash Point (PMCC) (°C/F)	Not applicable.	
Explosion Limits (%)	Not applicable.	
Solubility in Water	Completely soluble.	
Vapor Density (Air = 1)	Data not available.	
Evaporation Rate	Slower than ether	
Vapor Pressure	Tetramethylammonium Hydroxide:	17.5 mmHg at 20 °C.

### 10. STABILITY AND REACTIVITY

Stability	Stable under normal conditions.
Conditions to Avoid	- contact with incompatible materials
Incompatibilities	- Acids - Strong oxidizing agents
Hazardous Polymerization	Will not occur.

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10.	STABILITY AND REACTIVITY (continued)		
	Hazardous Decomposition Products	- methanol - triethylamine - carbon monoxide - oxides of nitrogen	
11.	TOXICOLOGICAL INFORMATION		
	Acute Data	Low order of acute toxicity predicted. DOT Corrosivity testing conducted on stainless steel and laboratory animals determined that this product is not corrosive.	
	Chronic/Subchronic Data	No adverse effects are expected.	
	Genotoxicity	No adverse effects are expected.	
	Reproductive/Developmental Toxicity	No adverse reproductive or fetal developmental effects are expected.	
	Additional Data	None.	
12.	ECOLOGICAL INFORMATION		
	Mobility	The product will dissolve rapidly in water. The product will leach into soil.	
	Persistence/Degradability	If neutralized, this material may be biodegradable.	
	Bio-accumulation	If neutralized, this material may be biodegradable.	
	Ecotoxicity	Do not discharge directly to surface water. A pH neutralized solution has been shown to be toxic to aquatic organisms. Tests on the following species gave a 96h LC50 of 0.07-1. 2mg/litre: - ceriodaphnia dubia (water flea)	
13.	DISPOSAL CONSIDERATIONS		
	Product Disposal	Do not discharge directly to surface water. Dispose of in accordance with all applicable local and national regulations.	
	Container Disposal	Labels should not be removed from containers until they have been cleaned. Empty containers may contain hazardous residues. Dispose of containers with care.	
14.	TRANSPORT INFORMATIO	N	
	DOT Ground:	Not Regulated	

DOT Ground: UN Proper Shipping Name UN Class Not Regulated None. None.

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14.	TRANSPORT INFORMATION	(continued)	
	UN Number	None.	
	UN Packaging Group	None.	
	N.O.S. 1:	Not applicable.	
	N.O.S. 2:	Not applicable.	
	Subsidiary Risks	None.	
	ADR/RID Substance Identification	None assigned.	
	Number		
	RQ	None.	
	Marine Pollutant	No.	
15.	REGULATORY INFORMATION		
14.00	T\$CA Listed	Yes.	
	TSCA Exemptions		
	WHMIS Classification	D.2.B	
	MA Right To Know Law	All components have been checked for inclusion on the Massachusetts Substance List (MSL). Those components present at the de minimus concentration have been identified in the hazardous ingredients section of the MSDS.	
	California Proposition 65	This product does not contain materials which the State of California has found to cause cancer, birth defects or other reproductive harm.	
	SARA TITLE III-Section 311/312	Immediate health hazard	
	Categorization (40 CFR 370) SARA TITLE III-Section 313 (40 CFR 372)	This product does not contain a chemical which is listed in Section 313 at or above de minimis concentrations.	
16.	OTHER INFORMATION		
-	NFPA Rating- FIRE	0	
	NFPA Rating- HEALTH	1	
	NFPA Rating- REACTIVITY	0	
	NFPA Rating- SPECIAL	None.	
	Revisions Highlighted	Main Hazards	
	, consistent angling	Ecological Information Disposal	
	Abbreviations	CAS#: Chemical Abstract Services Number ACGIH: American Conference of Governmental Industrial Hygienists OSHA: Occupational Safety and Health Administration	
		OSHA: Occupational Safety and Health Administration TLV: Threshold Limit Value	
		PEL: Permissible Exposure Limit	
		STEL: Short Term Exposure Limit	
		NTP: National Toxicology Program	
		IARC: International Agency for Research on Cancer	

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### 16. OTHER INFORMATION (continued)

R:	Risk
S:	Safety
LD50:	Lethal Dose 50%
LC50:	Lethal Concentration 50%
BOD:	Biological Oxygen Demand
Koc:	Soil Organic Carbon Partition Coefficient.
TLm:	Median Tolerance Limit

#### Disclaimer

The data contained herein is based on information that Shipley Company believes to be reliable, but no expressed or implied warranty is made with regard to the accuracy of such data or its suitability for a given situation. Such data relates only to the specific product described and not to such products in combination with any other product and no agent of Shipley Company is authorized to vary any of such data. Shipley Company and its agents disclaim all liability for any action taken or foregone on reliance upon such data.

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